

SPECIFICATIONS FOR LCD MODULE

Module No. JH30240400C

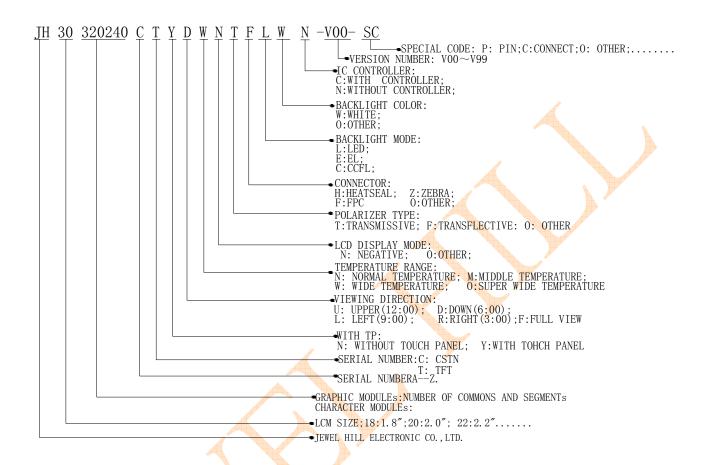
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LCM NUMBER SYSTEM	
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LCM Number System



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1. GENERAL INFORMATION.

1.1. Description.

The JH30240400C model is a Color TFT LCD . This main Module has a **3.0** inch diagonally measured active display area with 240(RGB)×400 resolution. Each pixel is divided into Red, Green and Blue sub-pixels and dots which are arranged in vertical stripes.

The LCD color is determined with 262,000 colors signal for each pixel.

The JH30240400C has been designed to apply the interface method that enables low power, high speed, and high contrast.

The JH30240400C is intended to support applications where thin thickness, wide viewing angle and low power are critical factors and graphic displays are important.

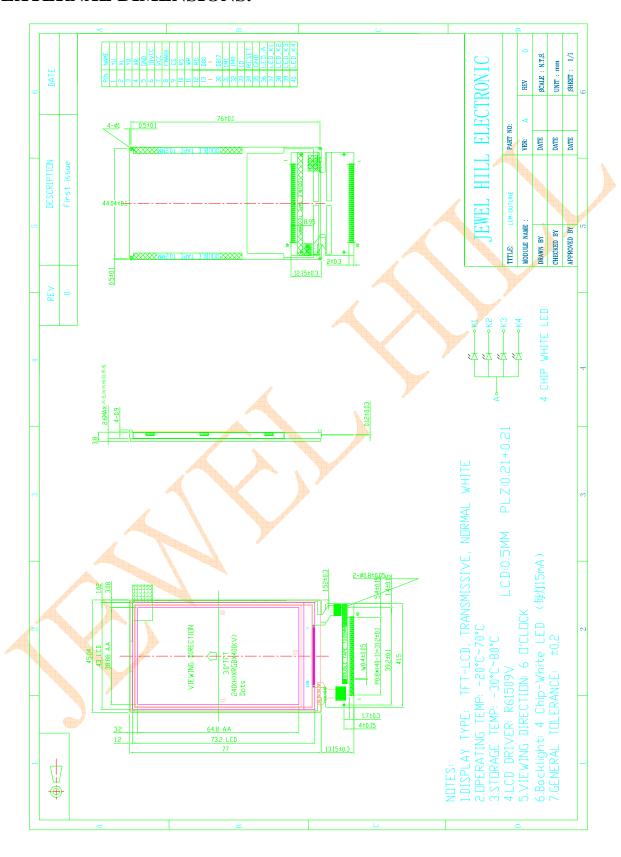
1.2. Function&Feaures.

Item	Contents	Unit
LCD type	TFT, Normally White, Transmissive,LCD	/
Viewing direction	6 O"Clock	/
Module area (WxH)	45.04(W) x 77.00(H)x3.80mm	mm
Active area(WxH)	38.88(W)×64.80(H)	mm
Number of Dots	240x(RGB)x400Pixels	dots
Pixel Pitch	0.162x 0 .162	mm
Pixel Arrangement	RGB Vertical Stripes	
Driver IC	R61509V(COG)	/
Backligth Type	LED(White, 4pcs LED)	/
Interface Type	18 Bits/16Bits/9Bits/8Bits	/
Input volygae	2.8	V
TP Type	4-wire TP	/

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2. EXTERNAL DIMENSIONS.



3.ABSOLUTE MAXIMUM RATINGS.

The following are maximum values which, if exceeded may cause operation or damage to the unit.

ITEM	Symbol	Min.	Тур.	Max.	Unit	Remark
Power for Circuit Driving	VDD	-0.3	-	3.3	V	
Power for Circuit Logic	VCI	-0.3	-	5.0	V	
LED Forward Voltage	V_f	3.0	3.2	3.4	V	
LED Forward Current	IF	-	60	-	mA	
LED Luminance	B _P	3200	ı	<i>A</i> -	cd/m ²	
Storage Humidity	H _{ST}	10	ı	90	%RH	
Storage Temperature	T _{ST}	-30	-	80	C	At
Operating Ambient Humidity	H _{OP}	10	A	90	%RH	25±5 ℃
Operating Ambient temperature	T _{OP}	-20	-	70	$^{\circ}$	

Note:

- *1) Liquid Crystal driving voltage.
 - Due to the characteristics of LC Material, this voltage vary with environmental temperature.
- *2) Temp. >60°C, Absolute humidity shall be less than 90%RH at 60°C
- *3) Temp. ≤60°C, 90%RH MAX.

4.ELECTRICAL CHARACTERISICS.

(Unless specified, the ambient temperature Ta=25℃)

Properties		Sym.	Min	Тур.	Max	Unit	Note
Power for (Circuit Driving	VDD	1.65	2.8	3.3	V	Note
Power for	Circuit Logic	VCI	2.7	2.8	3.3	V	Note
BLU Driving Logic		Vbat	-	ı	-	V	
Logic Input	Low Voltage	VIL	0	ı	0.2VDD	V	
Voltage	High Voltage	VIH	0.8VDD	ı	VDD	V	
Logic Output	Low Voltage	VOL	0	ı	0.1VDD	V	
Voltage	High Voltage	VOH	0.9VDD	ı	VDD	V	
)	White	P_{w}	T.B.D	T.B.D	T.B.D	mW	
Power Consumption	Black	P _b	T.B.D	T.B.D	T.B.D	mW	
	Vertical Stripe	P_{v}	T.B.D	T.B.D	T.B.D	mW	

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Note:

The recommended operating conditions refer to a range in which operation of this product is guaranteed. Should this range is exceeded, the operation cannot be guaranteed even if the values may be without the absolute maximum ratings. Accordingly, please make sure that the module is used within this range. And these current values are measured under the condition that all devices are stopped, each component is stable and logic signal is input.

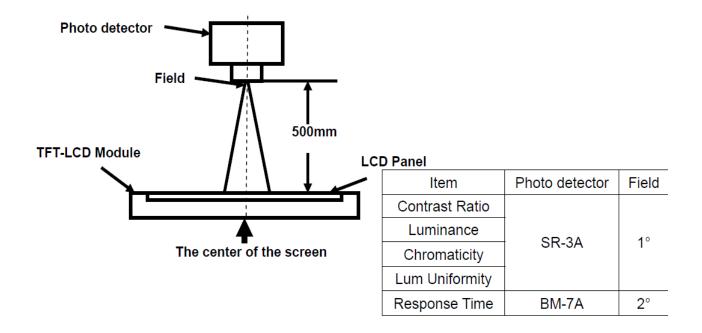
5.OPTICAL SPECIFICATION.

Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark		
-		1 1117 1			2.1	2.3	2.5	V	F: 0	
Threshold	VOIL	age	Vth		1.1	1.3	1.5	V	Fig.3	
		orizontal	Θ3			45				
Viewing		OHZOHLAI	Θ9	CR>10		45			Note 1	
Angle		Vertical	Θ12	CK/10		35			Note 1	
		vertical	Θ6			15				
Cont	rast	ratio	CR	Θ = 0°	300	400			Note 2	
Trans	Transmittance		T(%)	Θ =		7.2%			Note 3	
		Red	Rx		0.594	0.614	0.634			
Donroduct	ion	Red	Ry		0.302	0.322	0.342		Note 4	
Reproduct Of color		Green	Gx	Θ = 0°	0.272	0.292	0.312		*Color	
OI COIOI		Green	Gy	0 = 0	0.540	0.560	0.580		Filter	
		Blue	Bx		0.132	0.152	0.172		Glass	
		Diue	Ву		0.139	0.159	0.179			
Response Time		Tr+ Tf	Θ = 0°		25		ms	Note 5		

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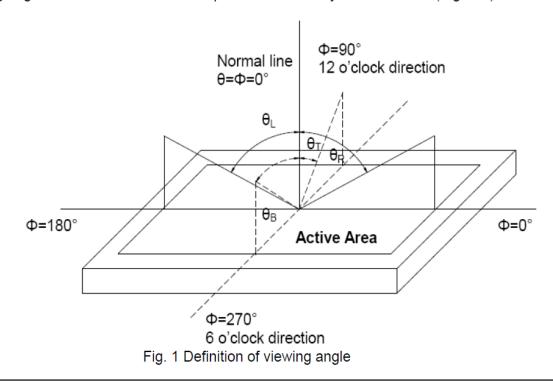
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Note 3: Definition of contrast ratio

Contrast ratio (CR) = Luminance measured when LCD is on the "White" state

Luminance measured when LCD is on the "Black" state

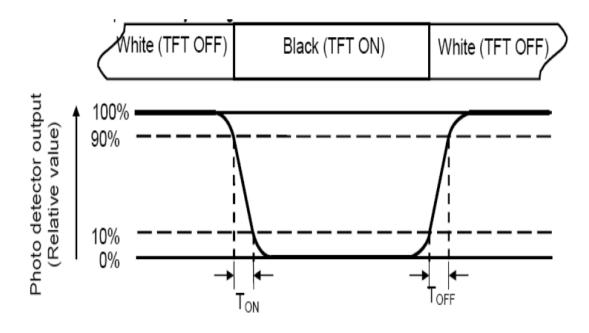
"White state ":The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

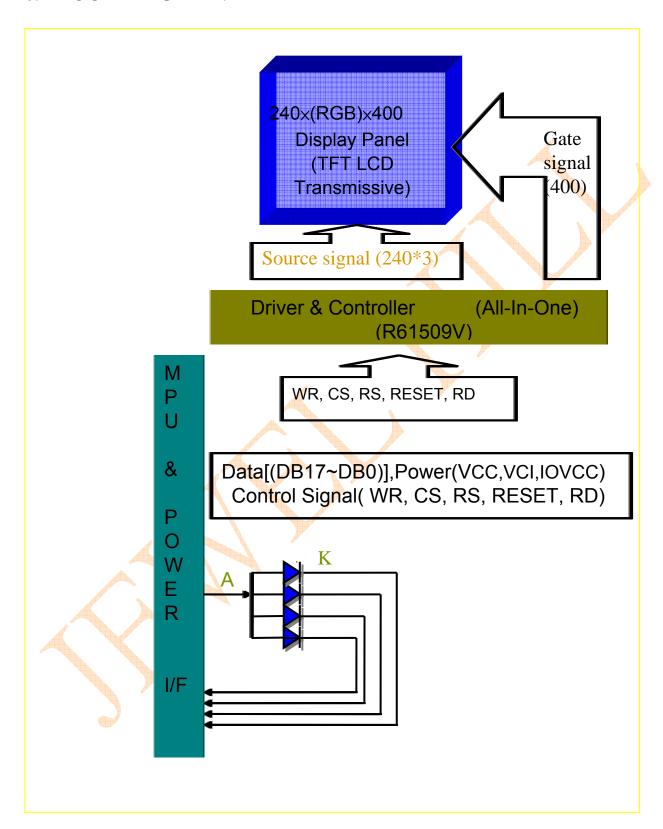
The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

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6. BLOCK DIAGRAM.





7.INTERFACE DESCRIPTION.

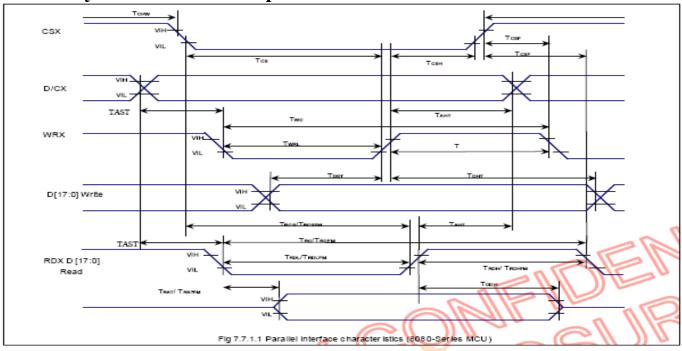
Pin NO.	Symbol	Description				
1	YU	TOUCH PANEL Y_UP				
2	XL	TOUCH PANEL X_LEFT				
3	YD	TOUCH PANEL Y_DOWN				
4	XR	TOUCH PANEL X_RIGHT				
5	GND	GROUND 🙏				
6	IOVCC	The power supply 1.8V/2.8V				
7	VCC	The power supply 2.8V				
8	FMARK	NC				
9	CS	CHIP SELECT PIN				
10	RS	Command/display data select pin				
11	WR	Write enable clock input pin				
12	RD	Read enable clock input pin				
13~30	DB0~DB17	Data Bus				
31	IM1	System interface				
32	IM0					
33	ID	NC				
34	RESET	Reset pin				
35	GND	GROUND				
36	LED-A	LED+				
37	LED-K1	LED-				
38	LED-K2	LED-				
39	LED-K3	LED-				
40	LED-K4	LED-				

IM1	IM0	System interface	DB pins
0	0	80-system 18-bit interface	DB17-0
0	1	80-system 9-bit interface	DB17-9
1	0	80-system 16-bit interface	DB17-10, DB8-1
1	1	80-system 8-bit interface	DB17-10



8.TIMING CHARACTERISTICS.

8.1. 80-System bus interface operation.



8.2. Timing Characteristics.

Normal Write Mode, IOVcc=1.65V~3.3V,Vcc=2.5V~3.3V

1401111ai Wille 1410de, 10 VCC=1.05 V ~ 3.5 V, VCC=2.5 V ~ 3.5 V							
Parameter	Symbol	Unit	Min.	Max.	Uni		
					t		
Bus cycle time write	tcycw	ns	100	-	-		
Bus cycle time read	tcycr	ns	300	-	-		
Write low-level pulse width	PWLW	ns	50	-	-		
Read low-level pulse width	PWLR	ns	150	-	-		
Write high-level pulse width	PWHW	ns	50	-	-		
Read high-level pulse width	PWHR	ns	150	-	-		
Write/Read rise/fall time	t WR, W Rf	ns	ı	-	25		
Setup time Write	t as	ns	10	-	-		
Setup time Read	t as	ns	5	-	-		
Address hold time	tан	ns	5	-	-		
Write data setup time	tosw	ns	10	-	-		
Write data hold time	t⊢	ns	15	-	-		
Read data delay time	t DDR	ns	-	-	100		
Read data hold time	tohr	ns	5	-	-		

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8.3. Reset Operation.

Table 13-6

ltem	Symbol	Unit	Min.	Тур.	Max.
Reset low-level width	tRES	ms	1	_	_
Reset rise time	trRES	μs	_		10

9.Standard RELIABILITY AND INSPECTION STANDARD.

No.	Test Iten	า	Test Conditions	Remark
4	Storage		80℃, 120Hr	Note
1	High Temperature	Operation	70℃, 120Hr	Note
	Low Tomporoture	Storage	-30℃, <mark>12</mark> 0Hr	Note
2	Low Temperature	Operation	-20℃, 120Hr	Note
3	High Temperature Humidity	and High	60℃, 90%RH, 120Hr	Note
4	Storage		-10°C(1Hr)→25°C(5min)→60°C(1Hr) 32 Cycles	Note
4	4 Temperature Cycle	Operation	-20℃(1Hr)→25℃(5min)→60℃(1Hr) 25 Cycles	Note
5	Peeling Off (Storage)		≥500gf/cm	Note
6	FPC Bending Test		≥6,000 times, 2/sec	Note
7	Vibration Test(Storage)		50HZ, 30min, Amplitude: 2 cm, X/Y/Z directions	Note
8	Drop Tes		60cm/ 3Corner/ 8Face, 1Cycle	Note

Note:

- 1) The test samples should be applied to only one test item.
- 2) Sample size for each test item is 5~10pcs.
- 3) For Damp Proof Test, pure water(Resistance>1M Ω) should be used.
- 4) In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part.
- 5) EL evaluation should be excepted from reliability test with humidity and temperature: Some defects such as black spot/blemish can happen by natural chemical reaction with humidity and fluorescence EL has.
- 6) After the reliability test, the test samples should be inspected after 2 hours at least.
- 7) Functional test is OK. Missing segment, shorts, unclear segment, non display, display abnormally, liquid crystal leak are not allowed.
- 8) After testing, the current Idd should be within initial value ±20%.

9) No low temperature bubbles ,end seal loose and fall, frame rainbow, ACF bubble growing are allowable in the appearance test.

10.INSPECTION CRITERION.

10.1. Sampling Method.

Unless otherwise agreed upon in writing, the sampling inspection shall be applied to the Customer's incoming inspection.

- 1) Lot size: Quantity per shipment lot
- 2) Sampling type: Normal inspection, single sampling
- 3) Inspection level: Π
- 4) Sampling table: MIL-STD-105D
- 5) Acceptable Quality Level(AQL): Major=0.65 Minor=1.5

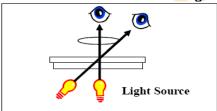
10.2. Inspection Method.

- 1) Ambient Condition:
 - a. Temperature: Room temperature 25±5℃
 - b. Illumination: Single fluorescent lamp non-directive (300 to 700 Lux)
- 2) Viewing distance

The distance between the LCD and the inspector's eyes shall be at least 30-50cm.

3) Viewing Angle

The inspection shall be conducted within normal viewing angle range.



10.3. Inspection Criteria.

10.3.1 Major defect

No.	Item	Inspection Standard	Classification of defects
1	All functional defects	 No display Display abnormally Open or missing segment Short circuit Excess power consumption Backlight no lighting, flickering and abnormal lighting 	Major
2	Missing	Missing component	Major
3	Outline dimension	Overall outline dimension beyond the drawing is not allowed	Major

10.3.2. Cosmetic Defect.

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No.	Item	Inspection Standard		Classification of defects	
		For dark/white spot, size Φ is defined as Φ=(x+y)/2	У		
	(spot defect)			/	
1	Black and	Size Φ (mm)	Acceptable Quantity	Minor	
'	White spot	Ф≤0.1	Ignore	WIIIOI	
	pinhole	0.10≤Φ≤0.15	2		
		0.15≤Φ≤0.2	1		
		0.2<Ф	0		
2	(line defect) Black and White line Polarizer scratch	Define: Width W Length L Width(mm) Length(mm); Acceptable Qty $\Phi \le 0.03$ Ignore $0.03 < W \le 0.05$ L ≤ 3.0 ; N ≤ 2 $0.05 < W \le 0.1$ L ≤ 2.0 ; N ≤ 2 $0.1 < W$ Define as spot defect		Minor	
3	Polarizer defect	Dent or bubble(between Size Φ(mm) Φ≤0.10 0.10<Φ≤0.20 0.20<Φ≤0.30 0.30<Φ	the polarizer and glass) Acceptable Qty Ignor 2 1	Minor	

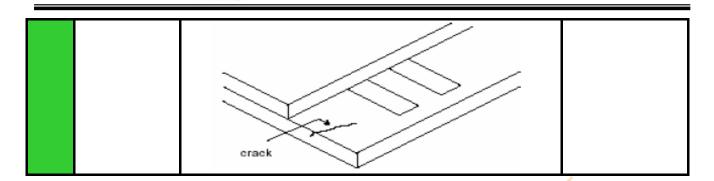
10.3.3.Cosmetic Defect.

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No.	Item	Inspection Standard		Classification of defects	
		1) Chip on the corner			Minor
1	Glass defect	X Y Z ≤3.0 ≤S ≤T Remark: S=contact pad length; T=the thickness of glass Chips on the corner of terminal shall not be allowed to extend into the ITO pad or expose perimeter seal. Acceptable Quantity N≤2.			
		2) Chip on the edge of glass X Y Z Ignore ≤0.5 ≤T Acceptable Quantity: N≤2			Minor
		3) Creak Creaks tend to	break are not a	llowed.	Minor

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■ PRECAUTIONS FOR USING LCD MODULES. Handing Precautions.

- (1) The display panel is made of glass and polarizer. As glass is fragile, it tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).
- (4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents
 - Isopropyl alcohol
 - Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

- (6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.
 - Water

- Ketone
- Aromatic solvents
- Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.
- (7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- (9) Do not attempt to disassemble or process the LCD module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.
 - Do not alter, modify or change the shape of the tab on the metal frame.
 - Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
 - Do not damage or modify the pattern writing on the printed circuit board.
 - Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
 - Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
 - Do not drop, bend or twist LCM.

Storage Precautions.

When storing the LCD modules, the following precaution is necessary.

- (1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.
- (2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C.
- (3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the container in which they were shipped).

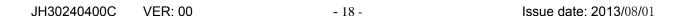
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Others.

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature. If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

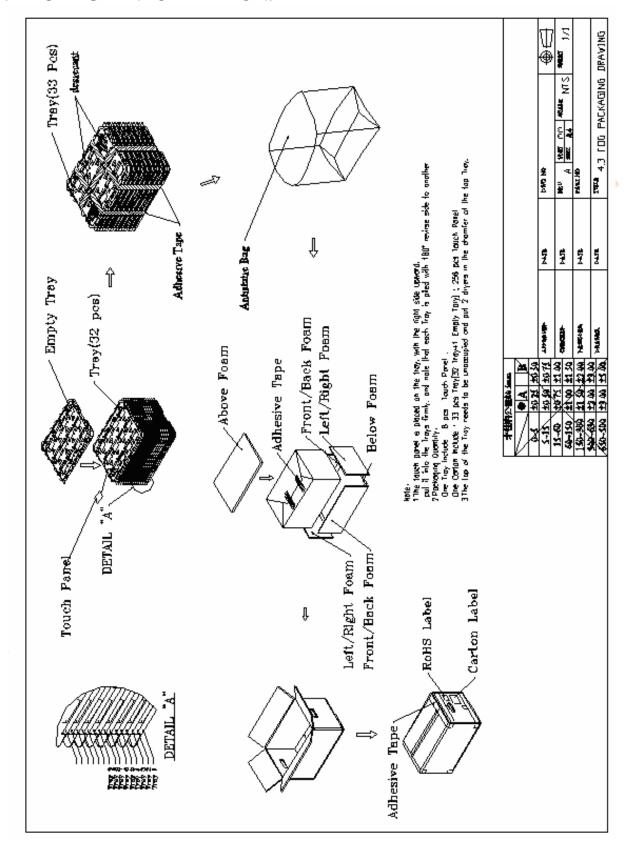
To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- -Terminal electrode sections.





11. PACKAGE INFORMATION.



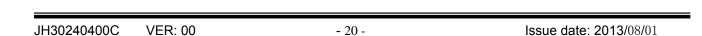
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12.ROHS COMPLIANT WARRANTY.

RoHs Hazardous substances including:

- Cd< 100 ppm
- Pb< 1000 ppm
- Hg< 1000 ppm
- Cr +6 < 1000 ppm
- PBDE < 1000 ppm
- PBB < 1000 ppm



13. REVISION HISTORY.

Version	Revise record	Date
00	Original version	13-06-16
0.1	Perfect the VER00 spec, Commany internal modify.	13-08-01
	1	

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SAMPLE APPROVED REPORT

(样品确认单)

SAMPLE MODEL NO. (样品型号)	JH30240400C				
SAMPLE SERIES NUMBER NO. (样品序号)					
SAMPLE QUANTITY (样品数量)	5PCS				
COLOR/TYPE (底色/类型)	TFT/NEGATIVE				
VIEWING DIRECTION (视角)	6 :00				
DRIVING METHOD (驱动参数)					
LOGIC VOLTAGE (工作电压)	2.8V				
LCD VOP (LCD 驱动电压)					
OPERATING TEMP. (操作温度) ℃	-20~70℃				
STORAGE TEMP. (储存温度) ℃	-30~80℃				
POLARIZERFRONT (首偏光片)	TRANSMISSIVE				
POLARIZERBACK (后偏光片)					
CONTROLLER/DRIVER IC(控制/驱动 IC)	R61509V (COG)				
BACKLIGHT COLOR/TYPE (背光源类型/颜色)	LED/WHITE				
BACKLIGHT VOLTAGE (背光电压)	-				
SPECIFICATION (规格书 份数)	1BATE				
REMARKS:					
(备注)					
WRIT BY: DATE: APROV BY:	DATE:				
CUSTOMER'S APPROVAL (客户确认):					
1) FUNCTION (功能): □ OK □] N.G.				
2) DRIVER CONDITION (驱动条件): □ OK	□ N.G.				
3) DISPLAY MODE (显示模式): □ OK	□ N.G.				
4) VIEWING ANGLE (视角): □ OK	\square N.G.				
5) BACKLIGHT (背光源): □ OK	□ N.G.				
6) DISPLAYING PATTERN (显示效果): □ (OK □ N.G.				
CUSTOMER'S CONCLUSIONS (客户意见):					
CUSTOMER'S SIGNATURE (客户签名): DATE (日期):					